



Specifications

M-25 Meters

Liquid Controls M Series rotary motion positive displacement (PD) meters offer the ultimate in measurement accuracy for custody transfer of petroleum products and aviation fuels.

Superior performance features

Low pressure drop - will operate on gravity flow or pump pressure.

Sustained accuracy - no metal-to-metal contact inside the measuring chamber means minimal wear and deterioration in accuracy over time, fewer recalibrations, and longer service life. Meters conform to NIST and International Weights and Measures accuracy requirements.

Wide viscosity range - LC meters can accurately meter products from less than 30 SSU (less than 1 centipoise) to 1,500,000 SSU (325,000 centipoise).

Maximum adaptability - choice of stock or custom elbows/fittings provides unequaled mounting flexibility to meet widely varying installation requirements.

Accuracy/Performance*

Repeatability

Capable of 0.02% or better at any flow rate over entire range

Linearity

Over 5:1 range

Mech. registration: capable of $\pm 0.125\%$ or better from max. nom. flow rate

Elect. registration: capable of $\pm 0.10\%$ or better from max. nom. flow rate

Over 10:1 range

Mech. registration: capable of $\pm 0.22\%$ or better from max. nom. flow rate

Elect. registration: capable of $\pm 0.10\%$ or better from max. nom. flow rate

Over 40:1 range

Mech. registration: capable of $\pm 0.5\%$ or better from max. nom. flow rate

Elect. registration: capable of $\pm 0.15\%$ or better from max. nom. flow rate

Temperature range

-40° F to 160° F (-40° C to 71° C)

*Stated accuracy obtainable when all variables remain constant. Reading/measurements reflect a minimum of one minute of flow at selected rate(s). All accuracy statements based on metering safety solvent (aliphatic hydrocarbon), approximate viscosity 1 CPS. On higher viscosity products, the average deviation in accuracy will be less.

**LIQUID
CONTROLS**
A Unit of IDEX Corporation



Industries served

LC M and MA series meters are well suited for use in industries requiring precise flow measurement and reliable, extended service life:

- Refined petroleum products
- Aviation fuels
- LPG
- Agricultural chemicals
- Paints and coatings
- Foods and beverages
- Petrochemicals
- Pharmaceuticals
- Cosmetics
- Printing Inks
- Textiles

Construction

Meter housing and rotors

Cast aluminum

Internal components

Aluminum, Ni-Resist, stainless steel

Seal materials

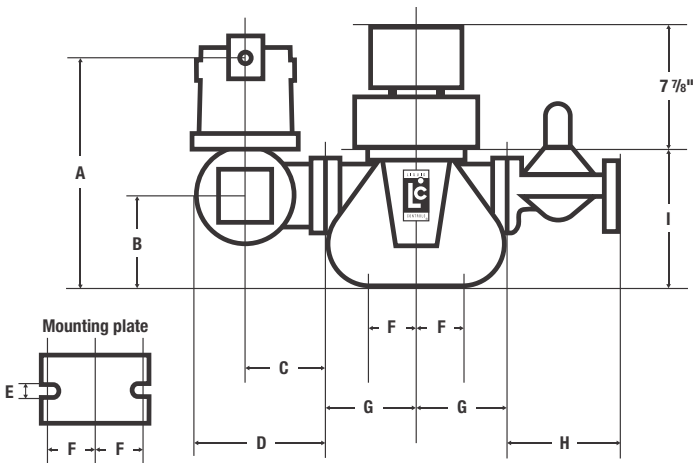
UL recognized component: Buna-N, Viton[®], PTFE

Bearings

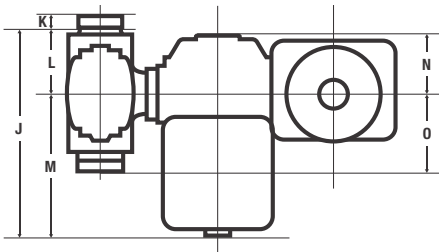
Carbon, PTFE, Ni-Resist

¹Viton is a registered trademark of DuPont Corporation.

Front View



Top View



Dimensions: flow meters with electronic registration

Note: Dimensions shown are not for construction use.
Consult factory when certified engineering prints are required.

Model	Flange size	Max. nom. Flow rate	Working pressure	Dimensions																Net Wt
					A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	
M-25	3"	300 GPM (1100 L/min)	150 PSI (10.5 BAR)	in	17	7.5	5	7.7	0.69	3.8	5.5	n/a	10.8	16.1	1.3	5	11.1	5.1	6.5	37 lbs (16.8 kg)
				mm	432	191	127	195	17	95	140	n/a	273	410	32	127	283	129	165	

Ordering Information

Model : _____ - _____ - _____ - _____

Description : _____

Flow rates: Max. _____ Normal _____ Min. _____

Operating temperatures: Max. _____ Normal _____ Min. _____

Maximum non-shock operating pressure: _____

Maximum viscosity: _____ @ _____ (Temp°/F or C)

Specific gravity: _____ @ _____ (Temp°/F or C)

Construction class: (1, 2, etc.) _____

Seal material: ☐ Standard Buna/Viton ☐ All Viton ☐ All PTFE

Direction of flow: ☐ L to R ☐ R to L

Read out: ☐ Gallons ☐ Liters ☐ Pounds ☐ Other _____

Mechanical counter and printer: ☐ Zero/Face up ☐ Zero/Face down ☐ Accumulative

Strainer basket : ☐ 40M ☐ 80M ☐ 100M ☐ Other _____

Flange size: _____

Flange type: ☐ NPT ☐ BSPT ☐ Slip weld ☐ ANSI ☐ DIN ☐ Other _____

Options: _____

Bearing

Material

Class Description

- 1 Refined petroleum products
2 Aviation and jet fuel

Ni-Resist¹
Ni-Resist¹

¹ Carbon bearings are standard on some meter sizes of this class. Consult factory.

Material of Construction

Class 1 Meters

For metering refined petroleum products such as leaded and unleaded gasoline, fuel oils, diesel fuel, kerosene, and ethylene glycol (antifreeze) at rated capacity. Also used on motor oils, however, rate of flow based on viscosity to pressure loss relationship. Buna-N / Viton seals standard. PTFE seals optional.

Class 2 Meters

For metering aviation gasoline and jet fuels when meter is installed downstream of the filter/separator. Non-ferrous construction meters may be operated at rated capacity. Buna-N / Viton seals standard. PTFE seals optional.